**SPADEWORKS** 

# NET ZERO MISSION

SCOPE 1, SCOPE 2 AND SCOPE 3 2022-2024

### **OVERVIEW**

#### 1-FABRIC

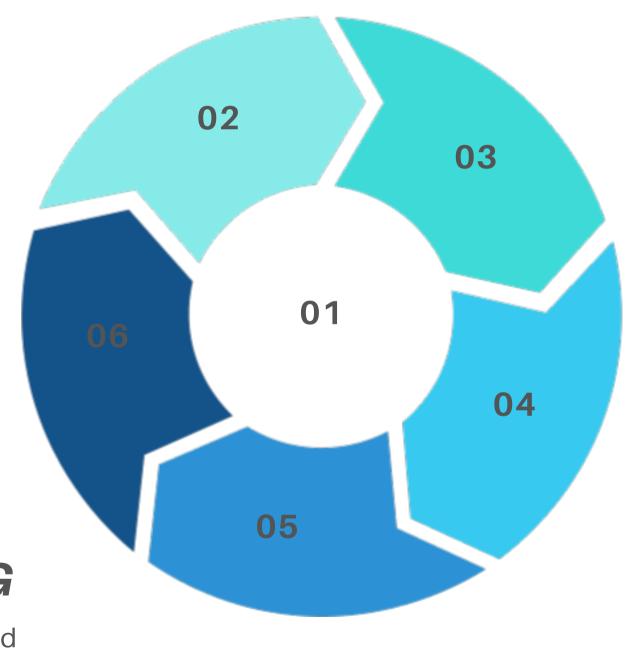
Recycled with GRS, Organic, Livaeco, Ecovero®, Hemp, Nettle, Bamboo, Eucalyptus

# 2-TRIMS AND ACCESSORIES

Recycled - labels, thread, buttons, zippers

#### 3-MANUFACTURING

Green factory - LEED certified, solar and wind powered



### 4-WASHING, DYEING, PRINTING

Low water consumption, Natural dyes

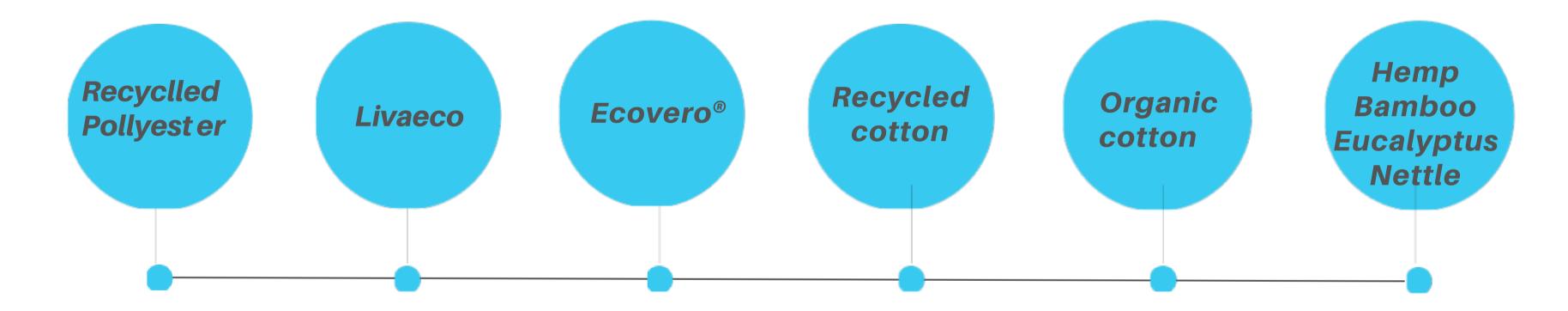
#### 5-TRACEABILITY

Blockchain powered traceability platform

#### 6-NET ZERO FOR SCOPE 1, SCOPE 2 AND SCOPE3

Goal for year 2024

### **FABRIC**



All polyester
offered as
recycled
polyester with
GRS certification

All viscose
offered as
Livaeco.
Canopy "dark
green shirt" No 1
rankingwith 33
buttons

Used based on customer specific request.
Canopy "dark green shirt" No 2 ranking with 30.5 buttons

Al cotton offered
as post
consumer
recycled cotton

Offered based on customer specific request at additional cost due to unstable supply

Natural,
sustainable, less
water
consumption

## TRIMS AND ACCESSORIES

#### THREAD

All thread offered as recycled polyester thread

#### **ZIPPER**

Polyester coil zips with 100% post consumer recycled PET Sliders with electroless plating Carbon footprint reduction- 60%

#### LABELS

Made from post consumer recycled PET with GRS certification.

Carbon footprint reduction -70%

# TAPES AND ELASTICS

Made from post consumer recycled PET with GRS certification.

Carbon footprint reduction -40%

## TRIMS AND ACCESSORIES

#### **BUTTONS**

Made from Ocean nets (ghost nets) -Nylon and HDPE

#### **METAL TRIMS**

Buttons, rivets, eyelets - Electro plating replaced by eco-plating. 30% less water, 70% less electricity. Eliminating harmful chemicals (Cobalt, Chromium, Cadmium, Celenium, Cyanide Copper)

#### **TAGS**

Made with FSC certified paper. Made with post consumer waste and factory waste (garments). Reduction in carbon footprint 15-18%

### **POLYBAGS**

Plant based polymers that can biodegrade in 180 days. Corn based compostible. Water soluble. Recycled PET.

Carbon footprint reduction -35-40%

# MANUFACTURING

#### STAGE -2-2022

Addition of LEED certified factories to supply chain already underway. (0.28kg less C02 per garment).

# **STAGE-4- LATE 2023**

Conversion of all knit factories to Green factories.

# **STAGE-6- LATE 2024**

Net Zero for Scope 1, Scope 2 and Scope 3 ( manufacturing stage at garment level).

#### STAGE-1-2022

Conversion of existing factories to Green (Solar powered) factories - Initiation stage.

#### STAGE 3-Early 2023

Conversion of all existing woven factories to Green factories.

#### STAGE-5-EARLY 2024

100%
Green/LEED
certified factories
in supply chain.

# WASHING, DYEING, PRINTING

#### WASHING

Low water consumption process

Eco friendly softeners

Natural pigments

Only natural garment dyes

Effluent treatment

#### DYEING

Natural dyes 2022 onwards - Fabric dyeing only at vertical plants with green certification

#### PRINTING

MOU and Collaboration with leading Textile university for research on print dyes from industrial waste

Early 2022- First batch of dyes from the research ready for commercial use

# TRACEABILITY THE COMPLETE CHAIN THROUGH BLOCKCHAIN

